

Hellenic Gas Transmission System Operator S.A. 357-359 Messogion Av., GR 152 31 Halandri Tel.: 213 088 4000 Fax: 210 674 9504

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TECHNICAL SPECIFICATION

Doc No: DSF-SPC-CIV-016

Rev. 1

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HIGH PRESSURE (HP) TRANSMISSION SYSTEMS

ROAD SIGNS

JUNE 2021

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1. SCOPE

This specification specifies the design, fabrication and installation of the road signs which are necessary for the construction of the Hellenic Natural Gas Transmission System.

Material, shape and colours of signs, size of the letters to be used and dimensions (height/section) of sign posts are specified in this specification.

2. REFERENCES

2.1 Reference Documents

BM5/0/40124

- KOK , N2696 ΦΕΚ 57Α/23-03-1999 «ΚΥΡΩΣΗ ΚΩΔΙΚΑ ΟΔΙΚΗΣ ΚΥΚΛΟΦΟΡΙΑΣ»
- ФЕК 676/B/6-7-1974
- ΠΤΠ Σ301-75 ΦEK 92/B/26-1-76 (STANDARD TECHNICAL SPECIFICATIONS)
- ΠΤΠ Σ302-75 ΦEK 92/B/26-1-76(STANDARD TECHNICAL SPECIFICATIONS)
- -ФЕК 99/B/28-1-76
- ΠΤΠ Σ310 ΦΕΚ 954/31-12-86(STANDARD TECHNICAL SPECIFICATIONS)
- ΠΤΠ Σ311 ΦEK 954/31-12-86(STANDARD TECHNICAL SPECIFICATIONS)

2.2 Reference Codes and Standards

Design and fabrication of signs shall be performed according to the Hellenic Traffic Code (KOK, N2696 ΦΕΚ 57/23-03-1999/Τεύχος Πρώτο) and the following Technical Standards of the Department of Environment of the Ministry of Environment and Public Works (ΥΠΕΧΩΔΕ):

a. Road Signs, Comprehensive Review of Regulations and Methods, certified as per ΦΕΚ 676/B/6-7-1974.



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b. $\Pi T\Pi \Sigma 301-75$ (**ΦEK 92/B/26-1-76**), which supersedes $\Sigma 301-74A$ included in (a)

- c. $\Pi T\Pi \Sigma 302-75$ ($\Phi EK 92/B/26-1-76$), which supersedes $\Sigma 301-74A$ included in (a)
- d. Instructions for Fabrication and Installation of Signs for Ordinary Road Networks ($TOK\Sigma TO\Delta$), ΔΜΕΟ October 1992 (Εγκύκλιος 1/92/ΑΠ. ΔΜΕΟ/Σ/ΟΙΚ/720/13-11-92)
- e. ΠΤΠ Σ310 and ΠΤΠ Σ311 (ΦΕΚ 954/31-12-86 Τεύχος Δεύτερο)
- f. Technical Standard for Metallic Posts Supporting Road Signs, certified as per BM5/0/40124 of 30-9-80.

3. ACRONYMS

HP HIGH PRESSURE

NG **Natural Gas**

4. GENERAL

The required signs are of informative, warning and traffic controlling type.

Corresponding shapes for each type are:

Rectangular for informative, triangular for warning and circular for traffic controlling signs.

Informative signs will contain the following information in Greek:

ΔΕΣΦΑ

Έργο Φ. Αερίου

(Place name)

--> (Direction arrow)

The small letters size shall be 10cm and the type, layout, and order of letters and symbols shall conform to $\Sigma 305-74$ and $\Sigma 305-74A$.

Colours of the background and letters type shall conform to $\Sigma 310$.

After the Contract award and before sign fabrication commences, the Contractor shall provide samples of signs for Owner's approval. If fabrication commences without this approval, Contractor will bear all costs resulting from possible mistakes and subsequent rejection of provided signs.



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Contractor shall provide temporary and permanent road signs in compliance to the **valid** governing National standards.

For the entire duration of the Project, Contractor shall install and maintain information signs with direction arrows at all intersection points with asphalt and earth roads providing information and directions required for vehicles to reach the construction site(s). The above is mandatory for safety reasons, as well as to facilitate access of construction personnel to the construction site(s).

5. DIMENSIONS

Informative signs shall have the minimum dimensions required in order to contain the information mentioned in **para 4.0** herein above, on one hand and on the other, to fully comply with the specifications and requirements of **para 2.0** herein above. Other types of signs shall conform to the Hellenic Traffic Code (KOK) requirements, according to the road class and position of the sign

6. MATERIALS

Sign boards shall be fabricated from AIMg₂ alloy sheets, 3mm thick, according to Σ301-75. .

AIMg₂ sheets shall be fully reflective film-type II, to provide a continuous fully reflective surface for any angle observation. Properties of the film (strength, colour, reflectivity, quality) shall be in conformance with $\Pi T\Pi \Sigma 301-75$ and $\Pi T\Pi \Sigma 311$, or any equivalent Greek Legislation.

7. DURABILITY

Durability of signs against various solvents, weather conditions, normal wear and accelerated ageing, shall be tested according to $\Pi T\Pi$ $\Sigma 311$ and $\Pi T\Pi$ $\Sigma 301-75$, or any equivalent Greek Legislation.

Minimum life time of signs shall be ten years. If deterioration of their properties occurs under normal use before the end of that period, Contractor shall replace the signs at his own expense.

8. VERIFICATION OF QUALITY

Supplier of reflective film shall bear special "Film Quality Certificate", which is issued for a two years period by Y Π EX Ω \DeltaE, Department of Materials for Signs (T.Y. Σ .). This certificate shall be



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available at Owner's request.

Before hand-over of a sign batch, a special committee appointed by the Owner, shall take samples of the signs the area of which is defined by the table in paragraph 7 of Σ 311. These shall be submitted for checking and certification to KE Δ E or equivalent accredited private laboratory. After due consideration of the check results, the committee proceeds with acceptance or rejection of the sign batch.

All costs related to certifying quality of sign batches including laboratory costs will be Contractor's expenses.

9. SIGN POSTS

Sign posts shall be galvanized steel tubes. The minimum diameter, minimum wall thickness, number and size shall be justified by appropriate structural calculations, according to **BM5/0/40124**.

Also the requirements of paragraph B2 of $TOK\Sigma TO\Delta$ shall be considered, to specify the height of post and the type of connection to the sign board.

10. SIGN POST FOUNDATIONS

Shall conform to BM5/0/40124

11. SIGN LOCATIONS

Sign locations shall be decided after due consideration of Chapter Γ of TOK Σ TO Δ requirements.

Signs shall be positioned at places where the risk of danger caused by traffic or other reasons shall be minimized.

12. APPROVAL AND HAND-OVER

Signs shall be counted at pieces of complete work, which includes the design, fabrication of boards and posts, transportation of all necessary materials, assembly and fixing on location.

If one of the above is found not accepted, the sign will not be accepted and the relevant amount will be withheld from Contractor until the defect is remedied.



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